

Service Manual For LCD TV

(2004.2)

Table of Contents

1	Introduction	P3
1.0	Preface	P3
1.1	Caution	P3
1.2	Warning	P3
2	System Block Diagram	P5
2.0	System Block Diagram (ME)	P5
2.1	System Block Diagram (EE)	P6
2.2	Connector Connection Diagram	P7
2.3	Spare Parts List	P8
2.3.1	EE parts list	P8
2.3.2	ME parts list	P14
2.4	Connector Pin Definition	P24
3	Schematic	P4 0
3.0	Tuner Board	P40
3.1	Graph Port Tuner	P41
3.2	Interface Board	P42
3.3	IR Board	P43
3.4	Keypad Board	P44
3.5	System Board-1 Graph Interface	P45
3.6	System Board-2 Power Management	P46
3.7	System Board-3 PW181 Power Management	P47
3.8	System Board-4 DVI Receiver	P48
3.9	System Board-5 ADC	P49
3.10	System Board-6 A/V Switch	P50
3.11	System Board-7 3D Comb Filter	P51
3.12	System Board-8 Video Decoder (V Port)	P52
3.13	System Board-9 Video Decoder (G Port)	P53
3.14	System Board-10 Deinterlace	P54
3.15	System Board-11 SDRAM	P55
3.16	System Board-12 Image Processor	P56
3.17	System Board-13 Flash Memory	P57
3.18	System Board-14 Miscellaneous	P58
3.19	System Board-15 LVDS	P59
3.20	System Board-16 Audio DSP	P60
3 21	System Roard-17 Class D Audio PA	P61

4	TroubleShooting	P62
5	Firmware upgrade applications	P68
6	Standard Operation Procedure	P6 9
6.0	Module assembly process	P69
6.1	Module repair process	P72
6.1.1	Tuner & Interface module	P72
6.1.2	Stand module	P73
6.1.3	Back Cover & Speaker module	P74
6.1.4	PCBA module	P75
6.1.5	Power module	P76
6.1.6	LCD module	P77

1. Introduction

1.0 Preface

This service manual aims directly at the module of LCD TV. It offers the simple repair which emphasizes on technique explanation and production troubles to remove for the engineers and technicians who have electronic background.

1.1 Caution

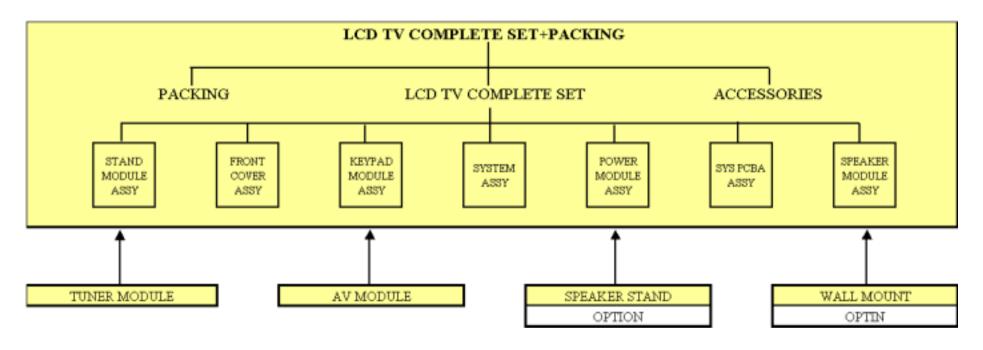
Be sure to read those manual before servicing. To assure safety from fire, electric shock, injury, harmful radiation and materials, various measures are provided in this Prokia LCD TV. Be sure to read cautionary items described in the manual to maintain safety before servicing.

1.2 Warning

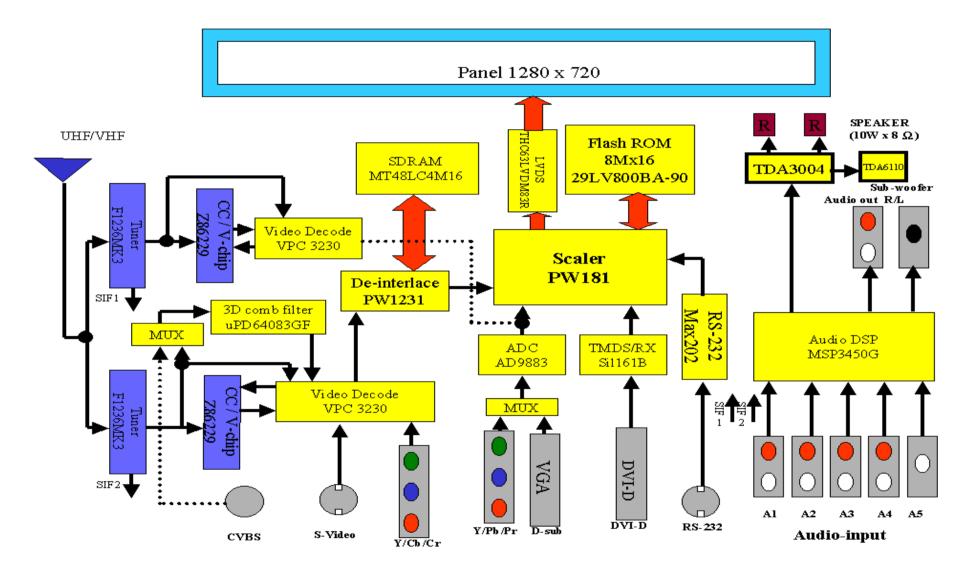
- Remember to unplug the AC cord from the AC outlet before cleaning the product. And do not use liquid cleaners or aerosol cleaners to clean the display.
- 2. Do not place the product on an unstable place. It can cause the product to fall, resulting in serious personal injuries as well as damage to the product.
- 3. In case the product needs replacement parts, make sure that the service person uses replacement parts specified by the manufacturer, or those with the same characteristics and performance as the original parts. Use of unauthorized parts can result in fire, electric shock and/or other danger.
- 4. Do not overload AC outlets or extension cords. It can cause fire or electric shock.
- 5. The AC cords must be routed properly to prevent people from stepping on them or objects from resting on them. Check the cords at the plugs and product.
- 6. Do not hit the panel. Be careful to prevent from getting hurt by broken glass pieces in case the panel breaks.
- 7. Keep the product away from heat sources such as radiators, heaters, stoves and other heat-generating products.
- 8. Do not place the display near water. Like bathtub, washbasin, kitchen sink and laundry tub, swimming pool and in a wet basement.

2. System Block Diagram

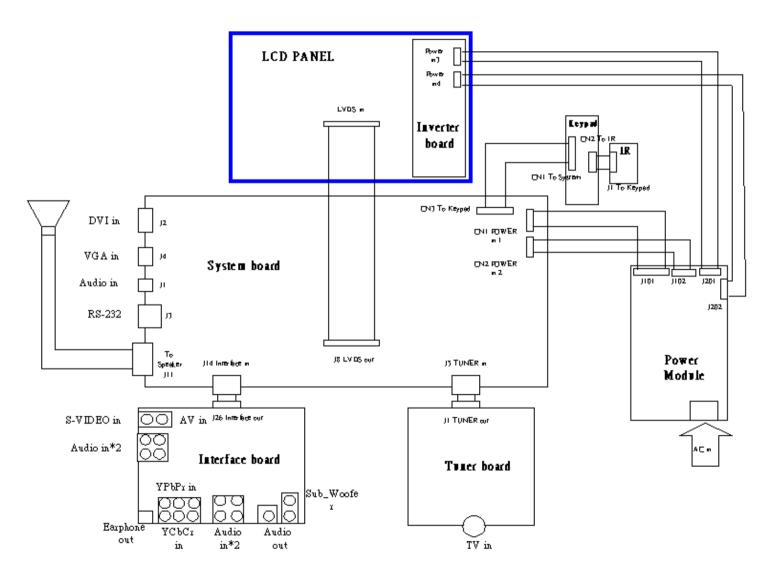
2.0 System Block Diagram (ME)



2.1 System Block Diagram (EE)



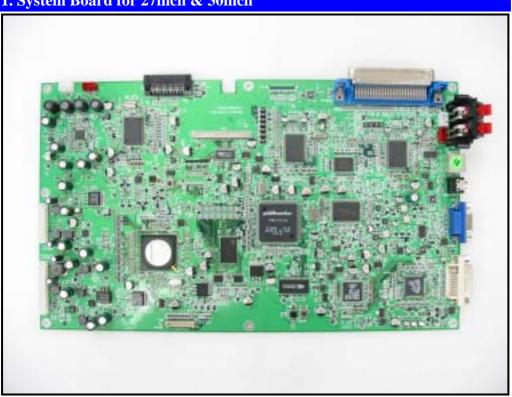
2.2 Connector Connection Diagram



2.3 Spare Parts List

2.3.1 EE parts list

1. System Board for 27inch & 30inch



P/N: P061P3112011 for 27" P061P3112010 for 30"

2. P311 Interface Module Assy



3. P311 Tuner Module Assy

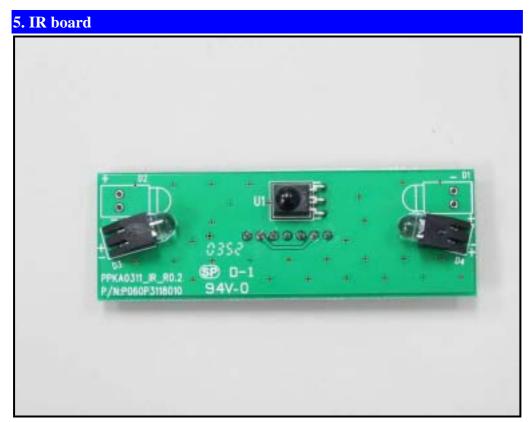


P/N: P70403830000

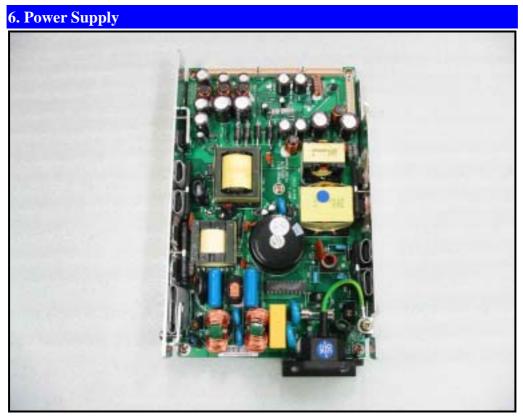




P/N: P061P3117010



P/N: P061P3118010



7. LCD Panel



P/N: P49000620000 for 27" P49000610000 for 30"



P/N: P10W53000001



P/N: P10W50600001



P/N: P10W51500002



P/N: P10W62200001



P/N: P10W62600001

2.3.2 ME parts list



P/N: P76000800000



3. Conn fix Cover Module Assy



P/N: P76000800000

4. Foot Base Bottom



5. Foot Base Up



P/N: P60001980000





7. Foot Base Metal



P/N: P21001300000

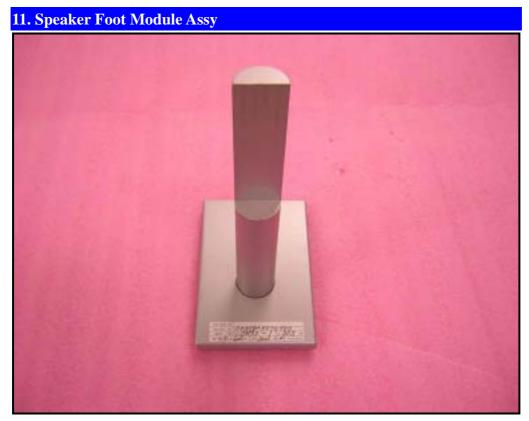
8. Plastic Foot (GL-6)



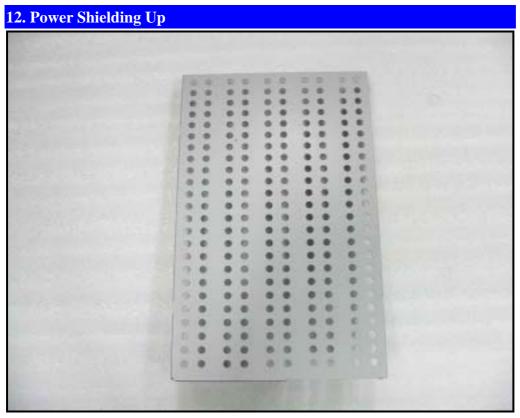
9. Keypad Assembly LCD TV

P/N: P76000790000





P/N: P76000760000



13. PCB-Support



P/N: P21001390000

14. PCB Support Metal



P/N: P21001380000 for 27" P21001390000 for 30"

15. System PCB Shielding



P/N: P21001370000

16. Back Cover





P/N: P70403850000



19. Remote Control



2.4 Connector Pin Definition

SYSTEM BOARD

Function: VGA signal port

Connector type:

Specification: CNNT-HD D Sub-H-F-3Row-15pin-Dip-BLU

	Pin Definition						
Pin No.	Pin Name	I/O	Description				
1	VGAR	Ι	75 ohm termination, 0.7Vp-p red signal				
2	VGAG	Ι	75 ohm termination, 0.7Vp-p green signal				
3	VGAB	I	75 ohm termination, 0.7Vp-p blue signal				
4	GND	-	GND -				
5	NC	-	No connection				
6	GND	-	GND				
7	GND	-	GND				
8	GND	-	GND				
9	VGA5V	I	VCC 5V IN				
10	GND	-	GND				
11	GND	-	-				
12	VGASDA	I/O	I2C data bus for Reading DDC data				
13	VGA_HS	I	Horizontal Frequency				
14	VGA_VS	Ι	Vertical Frequency				
15	VGASCL	I	I2C clock bus for Reading DDC data				

Function: DVI signal port

Connector type:

Specification: CNNT-DVI-H-29PIN-1.9mm-1.5A-WHITE-dip

	Pin Definition						
Pin No.	Pin Name	I/O	Description				
1	RX2m	I	TMDS LVDS input signal				
2	RX2p	I	TMDS LVDS input signal				
3	GND	-	GND				
4	NC	-	No connection				
5	NC	-	No connection				
6	DDC_CLK	I	I2C clock bus for Reading DDC data				
7	DDC_DATA	I/O	I2C data bus for Reading DDC data				

8	NC	-	No connection
9	RX1m	I	TMDS LVDS input signal
10	RX1p	I	TMDS LVDS input signal
11	GND	-	GND
12	NC	-	No connection
13	NC	-	No connection
14	GDC5V		VCC 5V
15	GND		GND
16	HOTPLG		VCC 5V
17	RX0m		TMDS LVDS input signal
18	RX0p		TMDS LVDS input signal
19	GND		GND
20	NC	1	No connection
21	NC	1	No connection
22	GND		GND
23	RXCp		TMDS LVDS input clock
24	RXCm		TMDS LVDS input clock
25	NC	-	No connection
26	NC	-	No connection
27	NC	-	No connection
28	NC	-	No connection
29	AGND	-	GND
30	AGND	-	GND

Function: PC Audio In

Connector type:

Specification: CNNT-EAR Phone Jack-H-F-5pin-3.6 -Dip

	Pin Definition						
Pin No.	Pin Name	I/O	Description				
1	AUD_R	I	Audio In_R				
2	GND	1	GND				
3	GND	-	GND				
4	AUD_L	I	Audio In_L				
5	GND	-	GND				

Function: RS-232 port

Connector type:

Specification: CNNT-Mini Din-H-F- 8 pin-12 -Dip

	Pin Definition						
Pin No.	Pin Name	I/O	Description				
1	NC	1	No connection				
2	NC	-	No connection				
3	GND	-	GND				
4	NC	1	No connection				
5	NC	1	No connection				
6	NC	1	No connection				
7	PC_TXD	I/O	RS-232 protocl				
8	PC_RXD	I/O	RS-232 protocl				
9	GND	-	GND				
10	GND	-	GND				
11	GND	-	GND				

Function: Audio Out

Connector type: Push Terminal

Specification: CNNT-PUSH TERMINAL-F DIP RIGHT ANGLE-4 PIN-5mm

Pin Definition					
Pin No.	Pin Name	I/O	Description		
1	Speaker/PR	0	Audio Out_R		
2	Speaker/PL	О	Audio Out_L		
3	GND	-	GND		
4	GND	-	GND		

Function: Interface In

Connector type:

Specification: CNNT-CENTRONIC DIP RIGHT ANGLE-M-50 pin-2.16 mm

Pin Definition						
Pin No.	Pin Name	I/O	Description			
1	IF_EN	I	Connection test			
2	AV9_MUX					

3 V5_IF VCC 5V 4 GND - GND 5 GND - GND 6 OCVBS_SC1 O AV Out1 7 RIN_SC1 I SCART RGB_R IN 8 GIN_SC1 I SCART RGB_B IN 9 BIN_SC1 I SCART RGB_B IN 10 GND - GND 11 HD_Y I HDTV_Y IN 12 HD_PB I HDTV_PB IN 13 HD_PR I HDTV_PR IN 14 GND - GND 15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 10 ALO_SC2 O Audio Out_R SCART2	
5 GND - GND 6 OCVBS_SC1 O AV Out1 7 RIN_SC1 I SCART RGB_R IN 8 GIN_SC1 I SCART RGB_G IN 9 BIN_SC1 I SCART RGB_B IN 10 GND - GND 11 HD_Y I HDTV_Y IN 12 HD_PB I HDTV_PB IN 13 HD_PR I HDTV_PR IN 14 GND - GND 15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
6 OCVBS_SC1 O AV Out1 7 RIN_SC1 I SCART RGB_R IN 8 GIN_SC1 I SCART RGB_G IN 9 BIN_SC1 I SCART RGB_B IN 10 GND - GND 11 HD_Y I HDTV_Y IN 12 HD_PB I HDTV_PB IN 13 HD_PR I HDTV_PR IN 14 GND - GND 15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
7 RIN_SC1 I SCART RGB_R IN 8 GIN_SC1 I SCART RGB_G IN 9 BIN_SC1 I SCART RGB_B IN 10 GND - GND 11 HD_Y I HDTV_Y IN 12 HD_PB I HDTV_PB IN 13 HD_PR I HDTV_PR IN 14 GND - GND 15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
8 GIN_SC1 I SCART RGB_G IN 9 BIN_SC1 I SCART RGB_B IN 10 GND - GND 11 HD_Y I HDTV_Y IN 12 HD_PB I HDTV_PB IN 13 HD_PR I HDTV_PR IN 14 GND - GND 15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
9 BIN_SC1 I SCART RGB_B IN 10 GND - GND 11 HD_Y I HDTV_Y IN 12 HD_PB I HDTV_PB IN 13 HD_PR I HDTV_PR IN 14 GND - GND 15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
10 GND - GND HDTV_Y IN HDTV_Y IN HDTV_PB IN HDTV_PB IN HDTV_PR IN HDTV_PR IN HDTV_PR IN GND - GND GND	
11 HD_Y I HDTV_Y IN 12 HD_PB I HDTV_PB IN 13 HD_PR I HDTV_PR IN 14 GND - GND 15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
12 HD_PB I HDTV_PB IN 13 HD_PR I HDTV_PR IN 14 GND - GND 15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
13 HD_PR I HDTV_PR IN 14 GND - GND 15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
14 GND - GND 15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
15 GND - GND 16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
16 ALO_SC2 O Audio Out_L SCART2 17 ARO_SC2 O Audio Out_R SCART2	
17 ARO_SC2 O Audio Out_R SCART2	
10 110 001	
18 ALO_SC1 O Audio Out_L SCART1	
19 ARO_SC1 O Audio Out_R SCART1	
20 GND - GND	
21 YCBCR_L I Audio In_L YCBCR	
22 YCBCR_R I Audio In_R YCBCR	
23 HDTV_L I Audio In_L HDTV	
24 HDTV_R I Audio In_R HDTV	
25 GND GND	
26 GND GND	
27 CVBS_SC1 I AV IN	
28 IF_YCVBS I S-VIDEO_Y IN	
29 IF_C I S-VIDEO_C IN	
30 GND - GND	
31 OCVBS_SC2 O AV Out2	
32 IF_VCR I YCBCR_CR IN	
33 IF_VCB I YCBCR_CB IN	
34 IF_VY I YCBCR_Y IN	
35 GND - GND	
36 SCL_5V I I2C clock bus for selecting scart connections	ctors
37 SDA_5V I/O I2C data bus for selecting scart connec	etors
38 TPA_MODE O EARPHONE TEST	
39 GND - GND	
40 EPOUT_L O EARPHONE Out_L	

41	EPOUT_R	0	EARPHONE Out_R
42	AMP_WF	O	Sub_Woofer Out
43	LINE_L	O	LINE Out_L
44	LINE_R	О	LINE Out_R
45	GND	-	GND
46	SAL_SC2	I	AUDIO IN_L (S-VIDEO)
47	SAR_SC2	I	AUDIO IN_R (S-VIDEO)
48	CVBSAL_SC1	I	AUDIO IN_L (AV)
49	CVBSAR_SC1	I	AUDIO IN_L (AV)
50	GND	-	GND

Function: Tuner In

Connector type: FX2-40P-1.27DS

Specification: CNNT-Dip Right Angle-M-40PIN-1.27mm-0.5A

	Pin Definition				
Pin No.	Pin Name	I/O	Description		
1	GND	-	GND		
2	T1_RED	I	CC ,V-Chip RED In		
3	T1_GRE	I	CC ,V-Chip GREEN In		
4	T1_BLU	I	CC ,V-Chip BLUE In		
5	GND	-	GND		
6	VPC1_T1HS	О	CC ,V-Chip H Sync Out		
7	VPC1_T1VS	O	CC ,V-Chip V Sync Out		
8	GND	-	GND		
9	T1_SIF	I	Tuner1 Audio In		
10	T2_SIF	I	Tuner2 Audio In		
11	GND	-	GND		
12	T2_RED	I	CC ,V-Chip RED In		
13	T2_GRE	I	CC ,V-Chip GREEN In		
14	T2_BLU	I	CC ,V-Chip BLUE In		
15	GND	-	GND		
16	VPC2_T2HS	0	CC ,V-Chip H Sync Out		
17	VPC2_T2VS	0	CC ,V-Chip V Sync Out		
18	VPC2_T2CV	0	AV2 Feedback signal		
19	VCC	0	DC Power 5V		
20	TUNER_EN	I	Tuner Test Signal		

21	GND	-	GND
22	T1_CVBS	I	AV1 In
23	T1_FB	I	CC,V-Chip OSD Timing Signal In
24	GND	-	GND
25	VPC1_T1CV	О	AV1 Feedback signal
26	GND	-	GND
27	VVINT	I	CC,V-Chip Interrupt In
28	RESETn	О	TT1 Reset Signal
29	GVINT	I	CC,V-Chip Interrupt In
30	GND	-	GND
31	VSCL	О	I2C Clock bus for V-Port
32	VSDA	I/O	I2C Data bus for V-Port
33	SCL	О	I2C Clock bus for G-Port
34	SDA	I/O	I2C Data bus for V-Port
35	GND	-	GND
36	T2_FB	I	CC,V-Chip OSD Timing Signal In
37	T2_CVBS	I	AV2 In
38	GND	-	GND
39	VCC	О	DC Power 5V
40	GND	-	GND

Function: LVDS output port Connector type: LVDS-30pin

Specification: CNNT-LVDS-F SMD STRAIGHT-V-30 PIN-1.25mm

	Pin Definition				
Pin No.	Pin Name	I/O	Description		
1	NC	-	No connection		
2	NC	-	No connection		
3	NC	-	No connection		
4	NC	-	No connection		
5	NC	1	No connection		
6	NC	1	No connection		
7	NC	-	No connection		
8	GND	-	GND		
9	TXE3p	О	Positive LVDS differential data output. Ch 3		
10	TXE3m	0	Negative LVDS differential data output. Ch 3		

11	TXECKp	О	Positive LVDS differential clock output.
12	TXECKm	0	Negative LVDS differential clock output
13	GND	-	GND
14	GND	-	GND
15	TXE2p	О	Positive LVDS differential data output. Ch 2
16	TXE2m	О	Negative LVDS differential data output. Ch 2
17	TXE1p	О	Positive LVDS differential data output. Ch 1
18	TXE1m	О	Negative LVDS differential data output. Ch 1
19	TXE0p	О	Positive LVDS differential data output. Ch 0
20	TXE0m	О	Negative LVDS differential data output. Ch 0
21	GND	1	GND
22	GND	-	GND
23	GND	-	GND
24	GND	-	GND
25	GND	-	GND
26	VCC	-	+5.0V power supply
27	VCC	-	+5.0V power supply
28	VCC	-	+5.0V power supply
29	VCC	-	+5.0V power supply
30	VCC	-	+5.0V power supply

Function: Power Input 1

Connector type:

 $Specification: M15-I25002CNNT\ M \qquad 15PIN \qquad pitch\ 2.5mm\ DIP\ straight$

	Pin Definition				
Pin No.	Pin Name	I/O	Description		
1	V7_SYS	I	DC Power 7V IN		
2	V5_SYS	I	DC Power 5V IN		
3	V5_SYS	I	DC Power 5V IN		
4	V5_SYS	I	DC Power 5V IN		
5	V5_SYS	I	DC Power 5V IN		
6	GND	-	GND		
7	GND	-	GND		
8	GND	-	GND		
9	GND	-	GND		
10	V7_SYS	I	DC Power 7V IN		

11	GND	-	GND
12	LCD_INVON	О	Inverter On/Off
13	GND	-	GND
14	BRI	О	Backlight Brightness Control
15	GND	-	GND

Function: Power Input 2

Connector type:

Specification: M11-I25002CNNT M 11PIN pitch 2.5mm DIP straight

	Pin Definition				
Pin No.	Pin Name	I/O	Description		
1	V14_SYS	Ι	DC Power 14V IN		
2	V14_SYS	Ι	DC Power 14V IN		
3	V14_SYS	Ι	DC Power 14V IN		
4	GND	-	GND		
5	GND	-	GND		
6	GND	-	GND		
7	V12_SYS	I	DC Power 12V IN		
8	GND	-	GND		
9	V12_SYS	I	DC Power 12V IN		
10	GND	-	GND		
11	GND	-	GND		

Function: Keypad In Connector type:

Specification: CNNT F 15PIN DN-V 1.25mm SIM15

	Pin Definition				
Pin No.	Pin Name	I/O	Description		
1	5V_KEY1	I-	DC +5V power input		
2	GND		GND		
3	KEY_X1	О	Signal sent from System to Keypad 1		
4	KEY_X2	О	Signal sent from System to Keypad 2		
5	KEY_X3	0	Signal sent from System to Keypad 3		
6	KEY_Y1	I	Signal sent from Keypad to System 1		

7	KEY_Y2	I	Signal sent from Keypad to System 2
8	KEY_Y3	I	Signal sent from Keypad to System 3
9	GND	1	GND
10	IRDATA1	I	Signal sent from IR to Keypad
11	GND	-	GND
12	LED11	О	Signal for LED 1
13	LED22	О	Signal for LED 2
14	LED33	О	Signal for LED 3
15	LED44	О	Signal for LED 4

INTERFACE BOARD

Function: Interface Out Port

Connector type:

Specification: NNT-CENTRONIC DIP RIGHT ANGLE-M-50 pin-2.16 mm

	Pin Definition				
Pin No.	Pin Name	I/O	Description		
1	GND		GND		
2	NC	-	No connection		
3	NC	-	No connection		
4	GND	-	GND		
5	GND	-	GND		
6	NC	-	No connection		
7	NC	-	No connection		
8	NC	-	No connection		
9	NC	-	No connection		
10	GND	-	GND		
11	YPbPr_ Pr	О	YPbPr_ Pr out		
12	YPbPr _Pb	О	YPbPr _Pb out		
13	YPbPr _ Y	О	YPbPr _ Y out		
14	GND	-	GND		
15	GND	-	GND		
16	NC	-	No connection		
17	NC	-	No connection		
18	NC	-	No connection		
19	NC	-	No connection		
20	GND	-	GND		

21 AL2_YCbCr O Audio out_R YCBCR 22 AR2_YCbCr O Audio out_R YCBCR 23 AL1_YPbPr O Audio out_R YPbPr 24 AR1_YPbPr O Audio out_R YPbPr 25 GND GND 26 GND GND 27 CVBS_SC1 O AV out 28 YCVBS_SC2 O S-VIDEO_Y out 29 CIN_SC2 O S-VIDEO_C out 30 GND - GND 31 NC - No connection 32 YCBCR_CR O YCBCR_CR out 33 YCBCR_CB O YCBCR_CB out 34 YCBCR_CB O YCBCR_CB out 34 YCBCR_CB O YCBCR_CB out 34 YCBCR_CB O YCBCR_CB out 35 GND - No connection 36 NC - No connection 37 NC - <th></th> <th>1</th> <th></th> <th></th>		1		
23 ALI_YPbPr O Audio out _L YPbPr 24 ARI_YPbPr O Audio out _R YPbPr 25 GND GND 26 GND GND 27 CVBS_SC1 O AV out 28 YCVBS_SC2 O S-VIDEO_Y out 29 CIN_SC2 O S-VIDEO_C out 30 GND - GND 31 NC - No connection 32 YCBCR_CR O YCBCR_CR Out 33 YCBCR_CB O YCBCR_CB out 34 YCBCR_Y O YCBCR_Y out 35 GND - GND 36 NC - No connection 37 NC - No connection 38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_POUT I Sub_Woofer Out <td>21</td> <td>AL2_YCbCr</td> <td>О</td> <td>Audio out_L YCBCR</td>	21	AL2_YCbCr	О	Audio out_L YCBCR
24 ARI_YPbPr O Audio out_R YPbPr 25 GND GND 26 GND GND 27 CVBS_SCI O AV out 28 YCVBS_SC2 O S-VIDEO_Y out 29 CIN_SC2 O S-VIDEO_C out 30 GND - GND 31 NC - No connection 32 YCBCR_CR O YCBCR_CR Out 33 YCBCR_CB O YCBCR_CB out 34 YCBCR_Y O YCBCR_Y out 35 GND - GND 36 NC - No connection 37 NC - No connection 38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_R <td>22</td> <td>AR2_YCbCr</td> <td>О</td> <td>Audio out_R YCBCR</td>	22	AR2_YCbCr	О	Audio out_R YCBCR
25 GND GND 26 GND GND 27 CVBS_SCI O AV out 28 YCVBS_SC2 O S-VIDEO_Y out 29 CIN_SC2 O S-VIDEO_C out 30 GND - GND 31 NC - No connection 32 YCBCR_CR O YCBCR_CR out 33 YCBCR_CB O YCBCR_CB out 34 YCBCR_Y O YCBCR_Y out 35 GND - GND 36 NC - No connection 37 NC - No connection 38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_L 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_L 45 GND - GND 46 SL_SC2 O AUDIO out_R (S-VIDEO) 47 SR_SC2 O AUDIO out_R (S-VIDEO) 48 CVBSAR_SCI O AUDIO out_R (AV)	23	AL1_YPbPr	O	Audio out _L YPbPr
26 GND GND 27 CVBS_SC1 O AV out 28 YCVBS_SC2 O S-VIDEO_Y out 29 CIN_SC2 O S-VIDEO_C out 30 GND - GND 31 NC - No connection 32 YCBCR_CR O YCBCR_CR out 33 YCBCR_CB O YCBCR_CB out 34 YCBCR_Y O YCBCR_CB out 34 YCBCR_Y O YCBCR_Y out 35 GND - GND 36 NC - No connection 37 NC - No connection 38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_L 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I	24	AR1_YPbPr	O	Audio out _R YPbPr
27 CVBS_SC1 O AV out 28 YCVBS_SC2 O S-VIDEO_Y out 29 CIN_SC2 O S-VIDEO_C out 30 GND - GND 31 NC - No connection 32 YCBCR_CR O YCBCR_CR out 33 YCBCR_CB O YCBCR_CB out 34 YCBCR_Y O YCBCR_Y out 35 GND - GND 36 NC - No connection 37 NC - No connection 38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_R 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_R 45 GND - GND 46 SL_SC2 <	25	GND		GND
28 YCVBS_SC2 O S-VIDEO_Y out 29 CIN_SC2 O S-VIDEO_C out 30 GND - GND 31 NC - No connection 32 YCBCR_CR O YCBCR_CR out 33 YCBCR_CB O YCBCR_CB out 34 YCBCR_Y O YCBCR_Y out 35 GND - GND 36 NC - No connection 37 NC - No connection 38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_R 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 </td <td>26</td> <td>GND</td> <td></td> <td>GND</td>	26	GND		GND
29 CIN_SC2 O S-VIDEO_C out 30 GND - GND 31 NC - No connection 32 YCBCR_CR O YCBCR_CR out 33 YCBCR_CB O YCBCR_CB out 34 YCBCR_Y O YCBCR_Y out 35 GND - GND 36 NC - No connection 37 NC - No connection 38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_R 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2	27	CVBS_SC1	O	AV out
30	28	YCVBS_SC2	О	S-VIDEO_Y out
31	29	CIN_SC2	O	S-VIDEO_C out
32 YCBCR_CR O YCBCR_CR out 33 YCBCR_CB O YCBCR_CB out 34 YCBCR_Y O YCBCR_Y out 35 GND - GND 36 NC - No connection 37 NC - No connection 38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_R 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out_R (S-VIDEO) 48 CVBSAR_SC1 O AUDIO out_R (AV)	30	GND	-	GND
33	31	NC	-	No connection
34 YCBCR_Y O YCBCR_Y out 35 GND - GND 36 NC - No connection 37 NC - No connection 38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_R 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out_R (S-VIDEO) 48 CVBSAL_SCI O AUDIO out_R (AV)	32	YCBCR_CR	О	YCBCR_CR out
35 GND - GND GND 36 NC - No connection No connection 37 NC - No connection	33	YCBCR_CB	0	YCBCR_CB out
36 NC - No connection 37 NC - No connection 38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_R 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out_R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out_R (AV)	34	YCBCR_Y	О	YCBCR_Y out
No connection Search Sea	35	GND	-	GND
38 TPA_MODE I EARPHONE TEST 39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_R 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out _R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out _R (AV) 49 CVBSAR_SC1 O AUDIO out _R (AV)	36	NC	-	No connection
39 GND - GND 40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_R 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out_R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out_L (AV) 49 CVBSAR_SC1 O AUDIO out_R (AV)	37	NC	-	No connection
40 EAR_LOUT I EARPHONE Out_L 41 EAR_ROUT I EARPHONE Out_R 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out _R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out _L (AV) 49 CVBSAR_SC1 O AUDIO out _R (AV)	38	TPA_MODE	I	EARPHONE TEST
41 EAR_ROUT I EARPHONE Out_R 42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out _R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out _R (AV) 49 CVBSAR_SC1 O AUDIO out _R (AV)	39	GND	-	GND
42 AMP_WFOUT I Sub_Woofer Out 43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out _R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out _L (AV) 49 CVBSAR_SC1 O AUDIO out _R (AV)	40	EAR_LOUT	I	EARPHONE Out_L
43 LINE_LOUT I LINE Out_L 44 LINE_ROUT I LINE Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out _R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out _L (AV) 49 CVBSAR_SC1 O AUDIO out _R (AV)	41	EAR_ROUT	I	EARPHONE Out_R
44 LINE_ROUT I LINE_Out_R 45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out _R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out _L (AV) 49 CVBSAR_SC1 O AUDIO out _R (AV)	42	AMP_WFOUT	I	Sub_Woofer Out
45 GND - GND 46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out _R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out _L (AV) 49 CVBSAR_SC1 O AUDIO out _R (AV)	43	LINE_LOUT	I	LINE Out_L
46 SL_SC2 O AUDIO out_L (S-VIDEO) 47 SR_SC2 O AUDIO out _R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out _L (AV) 49 CVBSAR_SC1 O AUDIO out _R (AV)	44	LINE_ROUT	I	LINE Out_R
47 SR_SC2 O AUDIO out _R (S-VIDEO) 48 CVBSAL_SC1 O AUDIO out _L (AV) 49 CVBSAR_SC1 O AUDIO out _R (AV)	45	GND	-	GND
48	46	SL_SC2	0	AUDIO out_L (S-VIDEO)
49 CVBSAR_SC1 O AUDIO out _R (AV)	47	SR_SC2	О	AUDIO out _R (S-VIDEO)
	48	CVBSAL_SC1	О	AUDIO out _L (AV)
50 GND - GND	49	CVBSAR_SC1	0	AUDIO out _R (AV)
	50	GND	-	GND

Function: YPbPr & YcbCr Input Port

Connector type: RCA

Specification: CNNT-RCA*6Green Blue Red /Green Blue Red-F DIP RIGHT ANGLE 8.3 -9PIN-

Pin Definition

Pin No.	Pin Name	I/O	Description
1	YPbPr_Y	I	YPbPr _ Y out
2	YPbPr_Pb	I	YPbPr_ Pb out
3	YPbPr _Pr	I	YPbPr _Pr out
4	YCBCR_Y	I	YCBCR_Y out
5	YCBCR_CB	I	YCBCR_CB out
6	YCBCR_CR	I	YCBCR_CR out
7	GND	-	GND
8	GND	-	GND
9	GND	-	GND

Function: Audio Input Port 1(for YPbPr & YcbCr)

Connector type: RCA

Specification: CNNT-RCA*4 Red White/Red White-F DIP RIGHT ANGLE 8.3 -6PIN

Pin Definition			
Pin No.	Pin Name	I/O	Description
1	AR1_YPbPr	I	Audio IN _R YPbPr
2	AL1_YPbPr	I	Audio IN _L YPbPr
3	AR2_YCbCr	I	Audio IN _R YCBCR
4	AL2_YCbCr	I	Audio IN _L YCBCR
5	GND	-	GND
6	GND	-	GND

Function: CVBS & S-VIDEO Input Port

Connector type:

Specification: CNNT-RCA*1 Yellow+S-VIDEO*1 Black-F DIP RIGHT ANGLE 8.3 -9PIN

Pin Definition			
Pin No.	Pin Name	I/O	Description
1	CIN_SC2	I	S-VIDEO_C IN
2	YCVBS_SC2	I	S-VIDEO_Y IN
3	GND	О	GND
4	GND	О	GND
5	CVBS_SC1	I	AV IN
6	GND	-	GND

7	GND	-	GND
8	GND	-	GND
9	GND	-	GND

Function: Audio Input Port 2(for CVBS & S-VIDEO)

Connector type: RCA

Specification: CNNT-RCA*4 Red White/Red White-F DIP RIGHT ANGLE 8.3 -6PIN

Pin Definition			
Pin No.	Pin Name	I/O	Description
1	CVBSAR_SC1	I	AUDIO IN _R (AV)
2	CVBSAL_SC1	I	AUDIO IN _L (AV)
3	SR_SC2	I	AUDIO IN_R (S-VIDEO)
4	SL_SC2	I	AUDIO IN_L (S-VIDEO)
5	GND	-	GND
6	GND	-	GND

Function: Audio Output Port (Sub-Woofer & Line Out_R)

Connector type: RCA

Specification: CNNT-RCA*2 Up-Black Down-Red-F DIP RIGHT ANGLE 8.3 -3PIN

Pin Definition				
Pin No.	Pin Name	I/O	Description	
1	AMP_WFOUT	О	Sub_Woofer Out	
2	LINE_ROUT	О	LINE Out_R	
3	GND	-	GND	

Function: EARPHONE Output

Connector type:

Specification: CNNT-EAR Phone Jack-H-F-5pin-3.6 -Dip

Pin Definition			
Pin No.	Pin Name	I/O	Description
1	EAR_ROUT	О	EARPHONE Output_R
2	GND	-	GND

3	TPA_MODE	-	EARPHONE TEST
4	EAR_LOUT	О	EARPHONE Output_L
5	GND	-	GND

Function: Audio Output Port (Line Out_L)

Connector type: RCA

Specification: CNNT-RCA*1 F DIP RIGHT ANGLE WHITE-3 PIN -8.3

Pin Definition						
Pin No.	No. Pin Name I/O Description					
1	LINE_LOUT	О	LINE Out_L			

TUNER BOARD

Function: Tuner Out

Connector type: FX2-40S-1.27DS

Specification: CNNT-Dip Right Angle-F -40PIN-1.27mm-0.5A

	Pin Definition						
Pin No.	Pin Name	I/O	Description				
1	GND	-	GND				
2	T1_RED	О	CC ,V-Chip RED Out				
3	T1_GRE	О	CC ,V-Chip GREEN Out				
4	T1_BLU	О	CC ,V-Chip BLUE Out				
5	GND	-	GND				
6	VPC1_T1HS	I	CC ,V-Chip H Sync In				
7	VPC1_T1VS	I	CC ,V-Chip V Sync In				
8	GND	-	GND				
9	T1_SIF	О	Tuner1 Audio Out				
10	T2_SIF	O	Tuner2 Audio Out				
11	GND	-	GND				
12	T2_RED	О	CC ,V-Chip RED Out				
13	T2_GRE	O	CC ,V-Chip GREEN Out				
14	T2_BLU	0	CC ,V-Chip BLUE Out				
15	GND	-	GND				
16	VPC2_T2HS	I	CC ,V-Chip H Sync In				
17	VPC2_T2VS	I	CC ,V-Chip V Sync In				

18	VPC2_T2CV	I	AV2 Feedback signal			
19	VCC	I	DC Power 5V			
20	GND	-	GND			
21	GND	-	GND			
22	T1_CVBS	О	AV1 Out			
23	T1_FB	O	CC,V-Chip OSD Timing Signal Out			
24	GND	-	GND			
25	VPC1_T1CV	I	AV1 Feedback signal			
26	GND	1	GND			
27	VVINT	O	CC,V-Chip Interrupt Out			
28	RESETn	I	TT1 Reset Signal			
29	GVINT	O	CC,V-Chip Interrupt Out			
30	GND	-	GND			
31	VSCL	I	I2C Clock bus for V-Port			
32	VSDA	I/O	I2C Data bus for V-Port			
33	SCL	I	I2C Clock bus for G-Port			
34	SDA	I/O	I2C Data bus for G-Port			
35	GND	-	GND			
36	T2_FB	O	CC,V-Chip OSD Timing Signal Out			
37	T2_CVBS	O	AV2 Out			
38	GND	-	GND			
39	VCC	I	DC Power 5V			
40	GND	-	GND			

KEYPAD BOARD

Function: Keypad Out

Connector type:

Specification: CNNT F 15PIN DN-V 1.25mm SIM15

Pin Definition						
Pin No.	Pin Name	I/O	Description			
1	5V_KEY1	I-	DC +5V power input			
2	GND		GND			
3	KEY_X1	Ι	Signal sent from System to Keypad 1			
4	KEY_X2	I	Signal sent from System to Keypad 2			
5	KEY_X3	I	Signal sent from System to Keypad 3			
6	KEY_Y1	О	Signal sent from Keypad to System 1			

37

7	KEY_Y2	0	Signal sent from Keypad to System 2			
8	KEY_Y3	0	Signal sent from Keypad to System 3			
9	GND	1	GND			
10	IRDATA1	I	Signal sent from IR to Keypad			
11	GND	-	GND			
12	LED11	О	Signal for LED 1			
13	LED22	0	Signal for LED 2			
14	LED33	I	Signal for LED 3			
15	LED44	I	Signal for LED 4			

Function: IR IN

Connector type: Pin Header

Specification: CNNT-PIN HEADER-M DIP STRAIGHT-7pin-2.54mm

	Pin Definition						
Pin No.	Pin Name	I/O	Description				
1	V5_KEY1	I-	DC +5V power input				
2	GND	-	GND				
3	IRDAT	I	Signal sent from IR to Keypad				
4	LED1	О	Signal for LED 1				
5	LED2	О	Signal for LED 2				
6	GND		GND				
7	GND		GND				

IR BOARD

Function: IR OUT

Connector type: Female Header

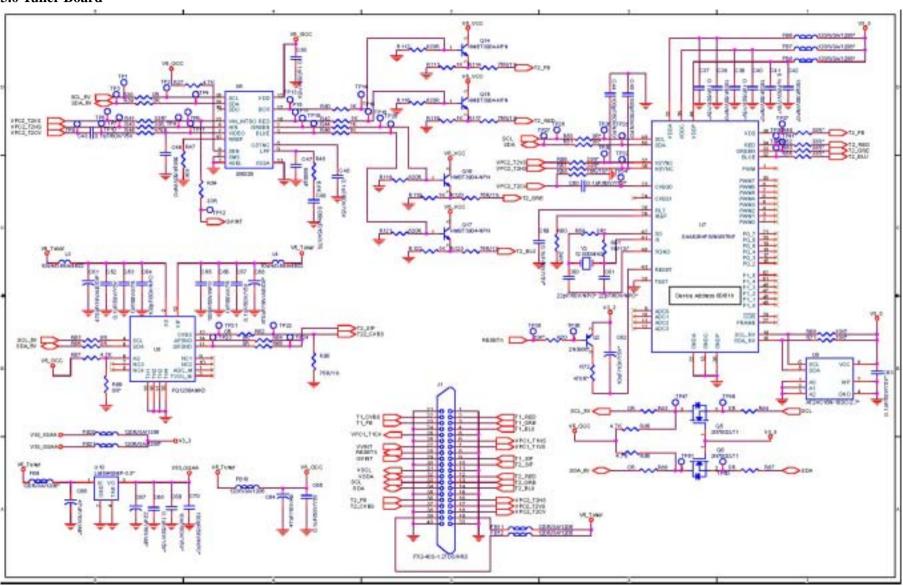
Specification: CNNT-PIN HEADER-M DIP STRAIGHT-7pin-2.54mm

Pin Definition						
Pin No.	Pin Name	I/O	Description			
1	V5_KEY1	I-	DC +5V power input			
2	GND	-	GND			
3	IRDAT	0	Signal sent from IR to Keypad			
4	LED1	0	Signal for LED 1			
5	LED2	О	Signal for LED 2			

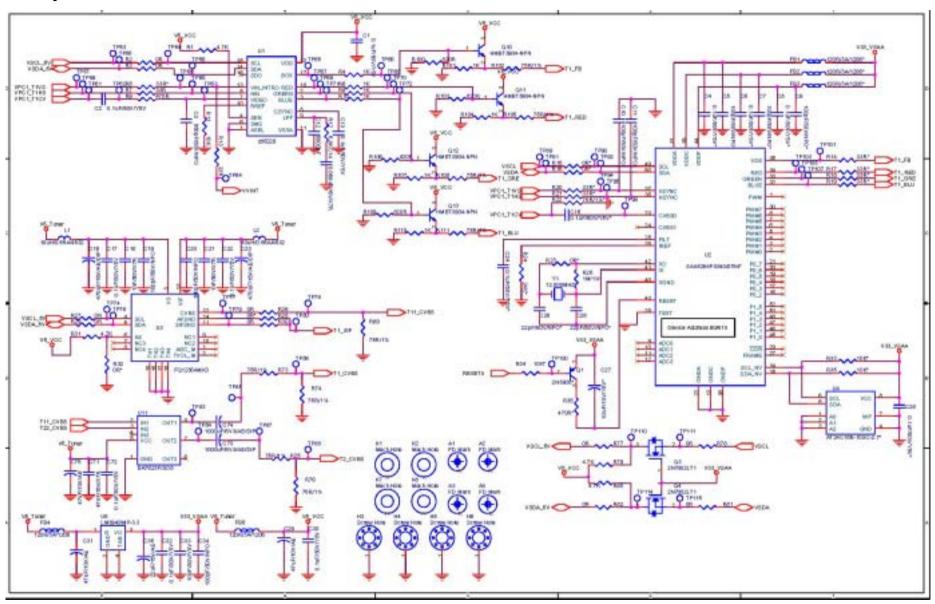
6	GND	GND
7	GND	GND

3. Schematic

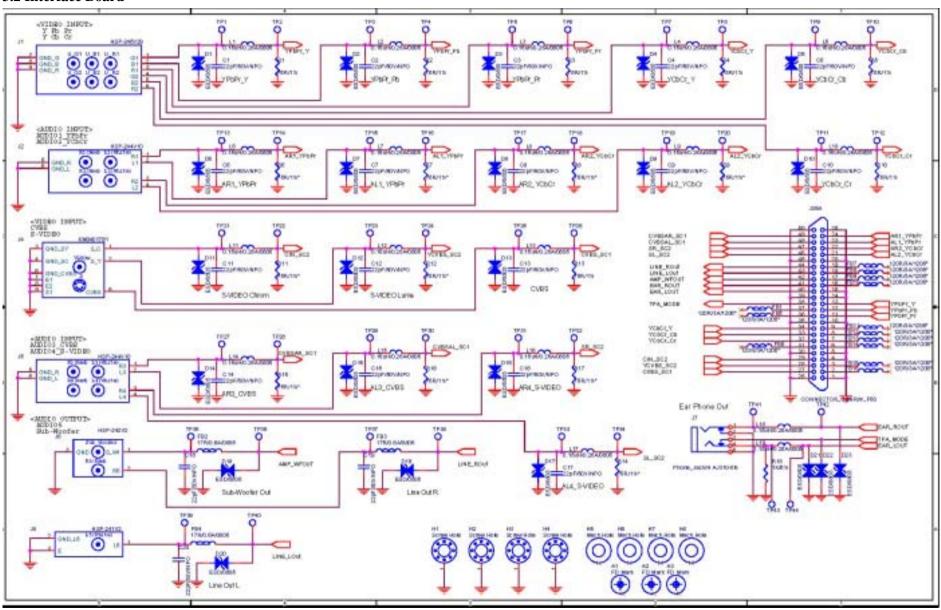
3.0 Tuner Board



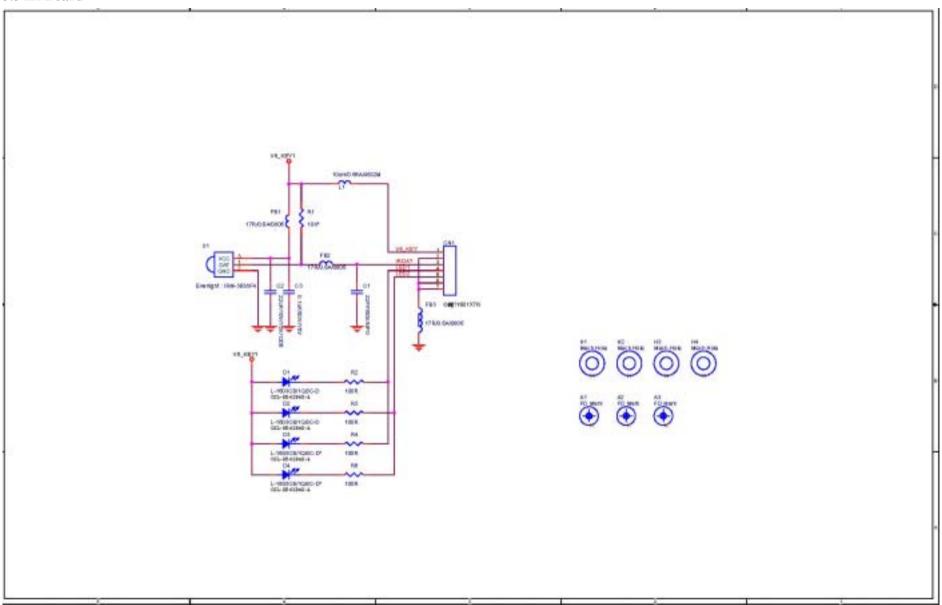
3.1 Graph Port Tuner



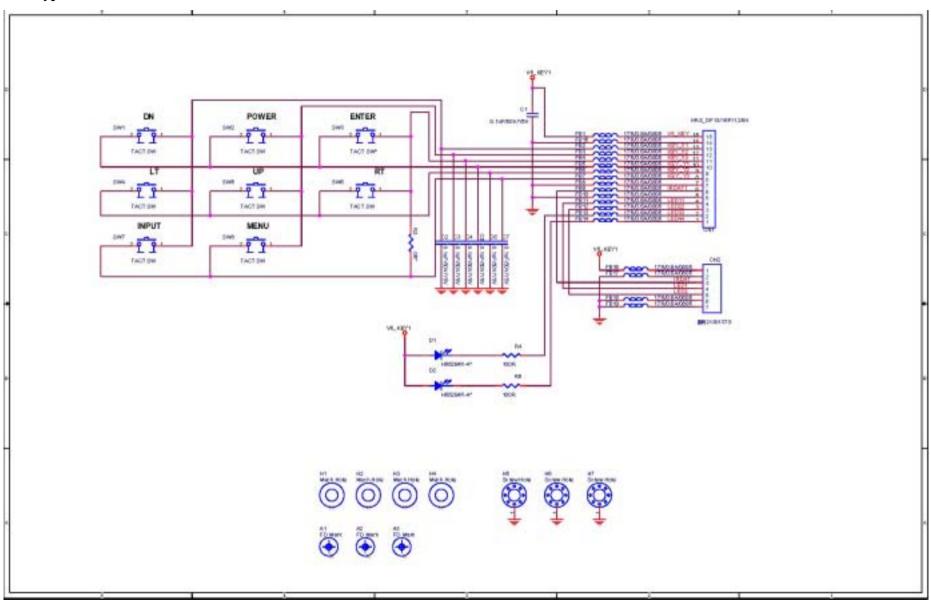
3.2 Interface Board



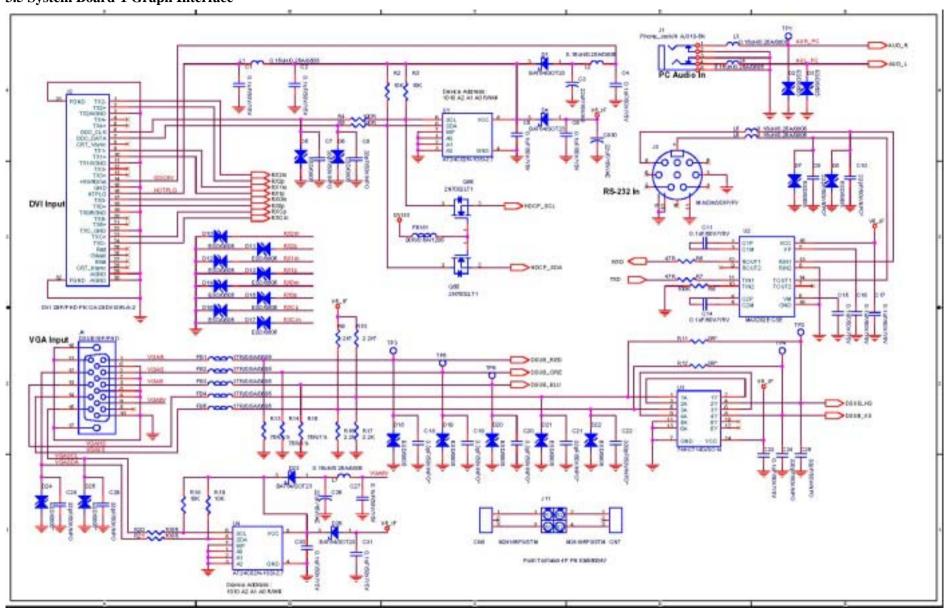
3.3 IR Board



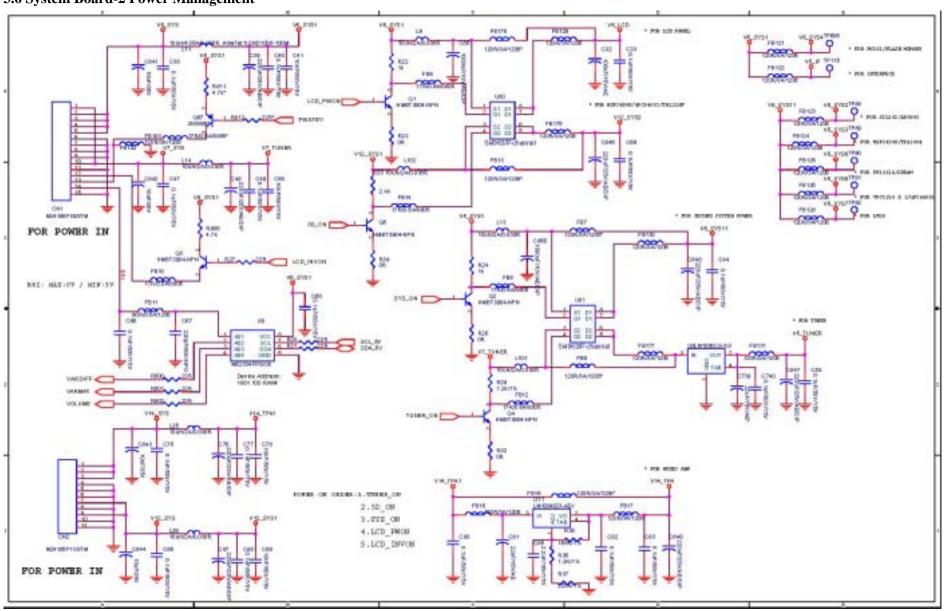
3.4 Keypad Board



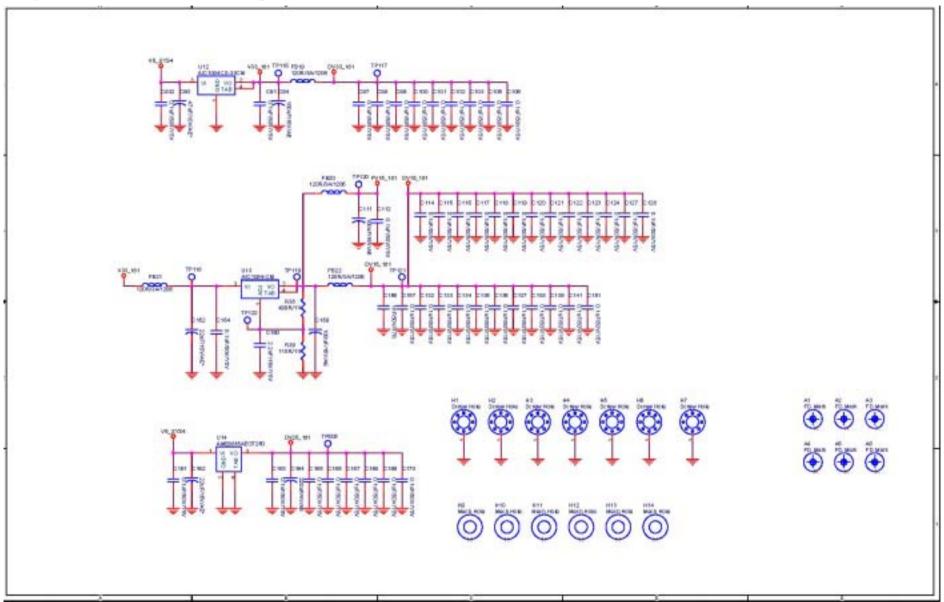
3.5 System Board-1 Graph Interface



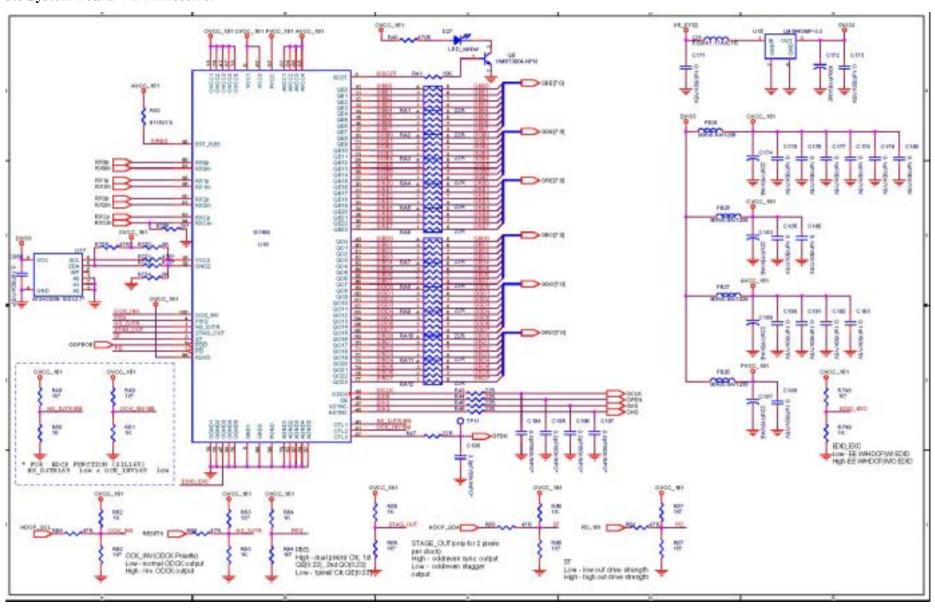
3.6 System Board-2 Power Management



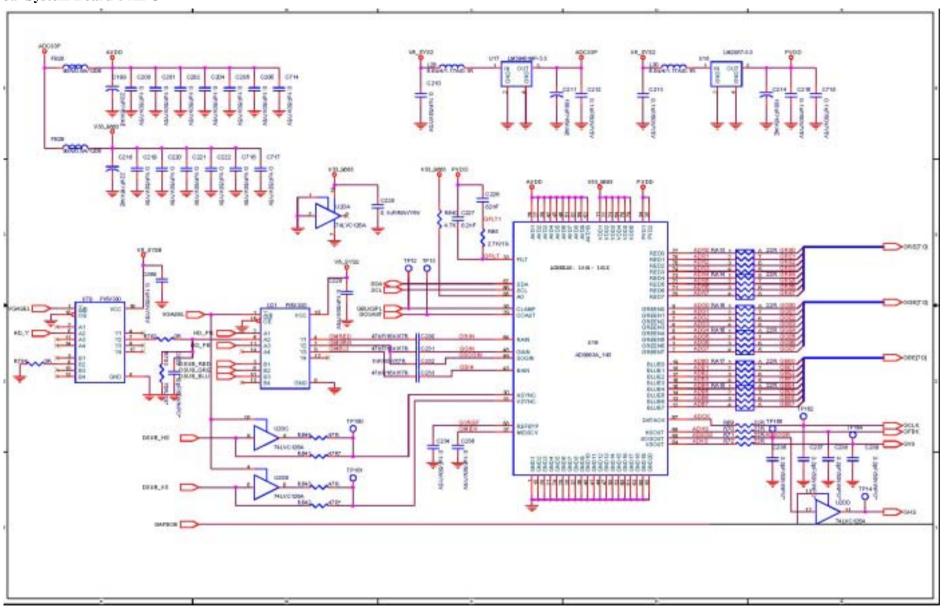
3.7 System Board-3 PW181 Power Management



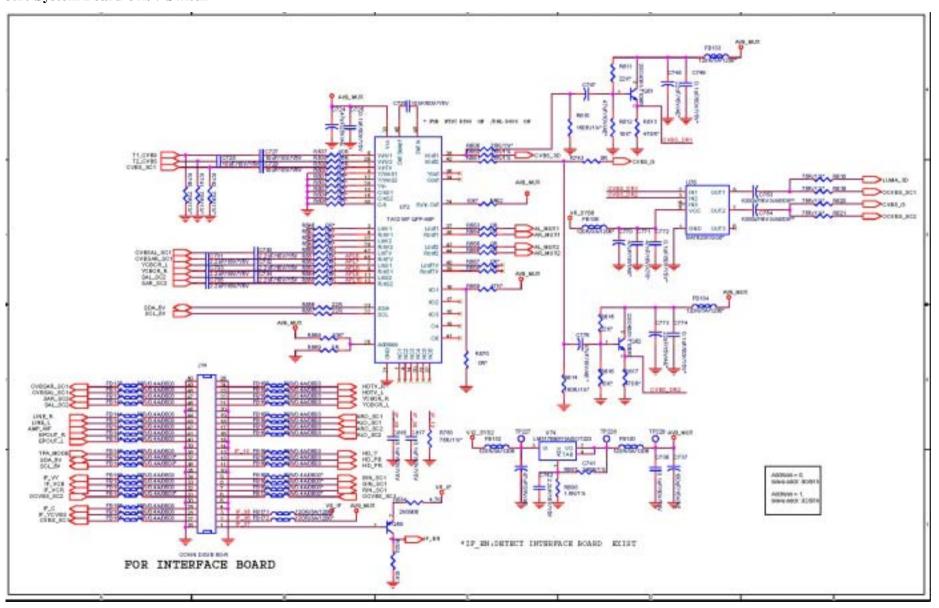
3.8 System Board-4 DVI Receiver



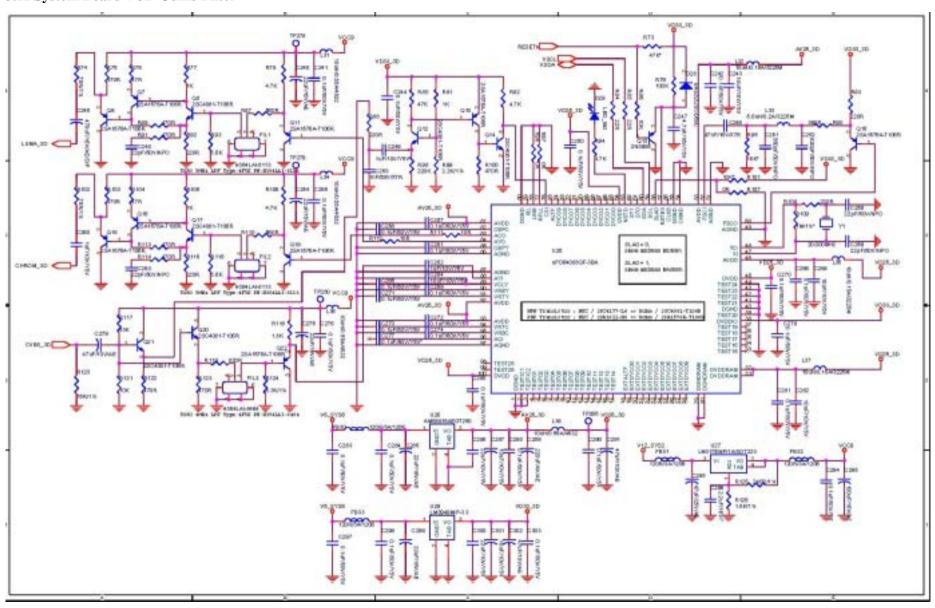
3.9 System Board-5 ADC



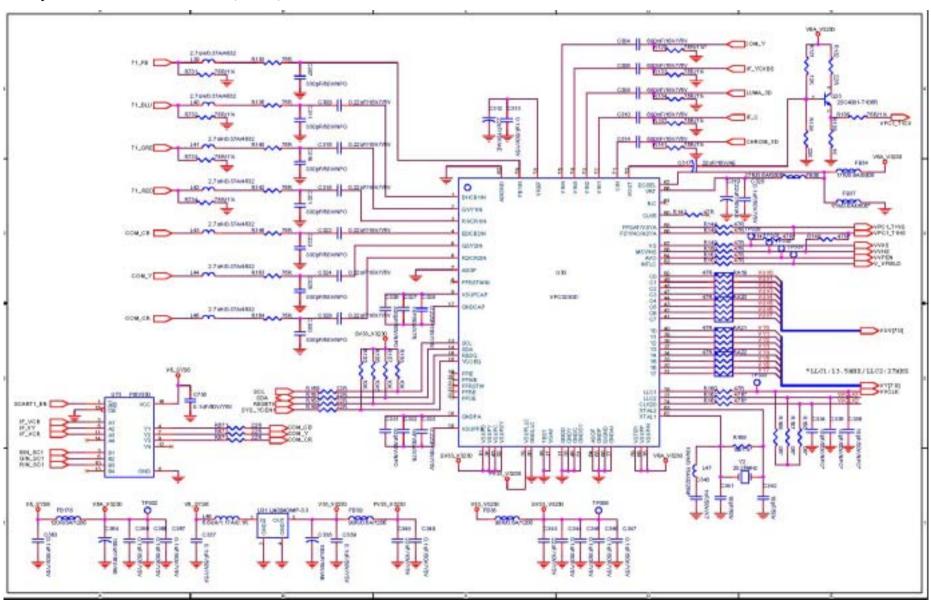
3.10 System Board-6 A/V Switch



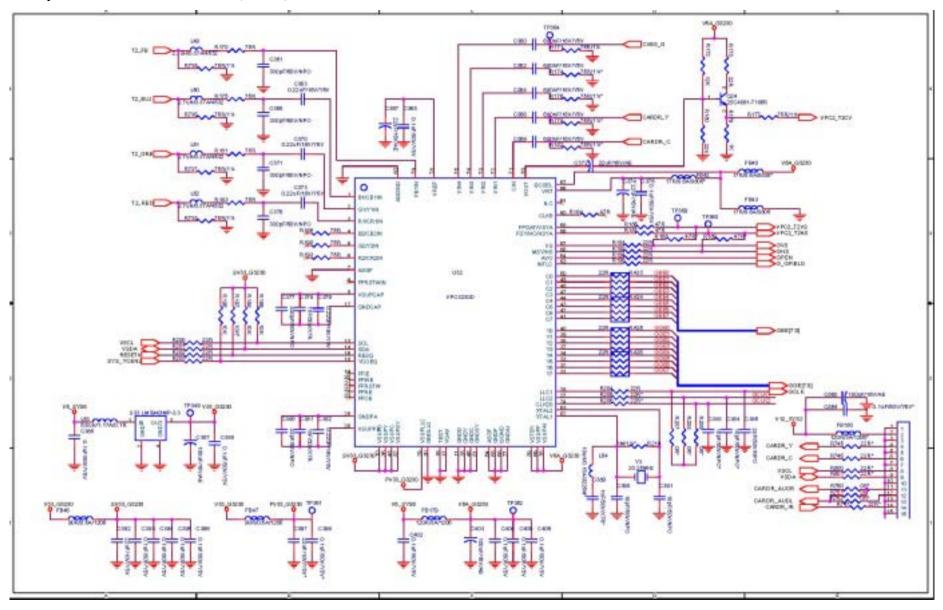
3.11 System Board-7 3D Comb Filter



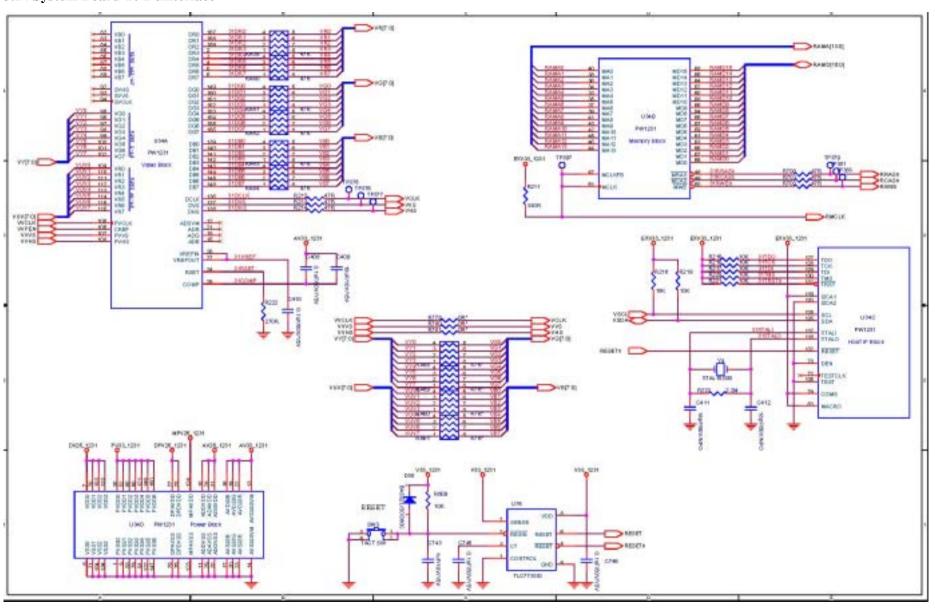
3.12 System Board-8 Video Decoder (V Port)



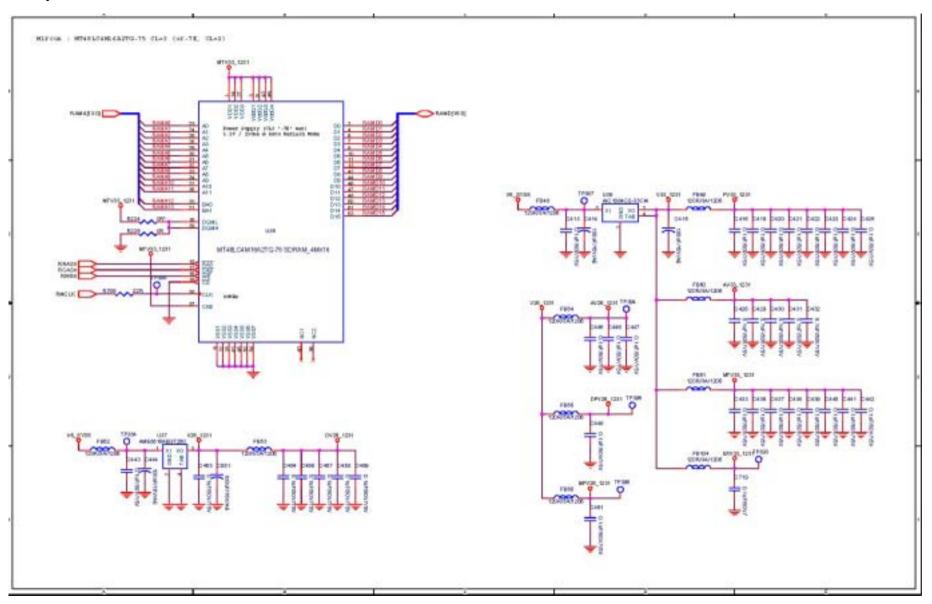
3.13 System Board-9 Video Decoder (G Port)



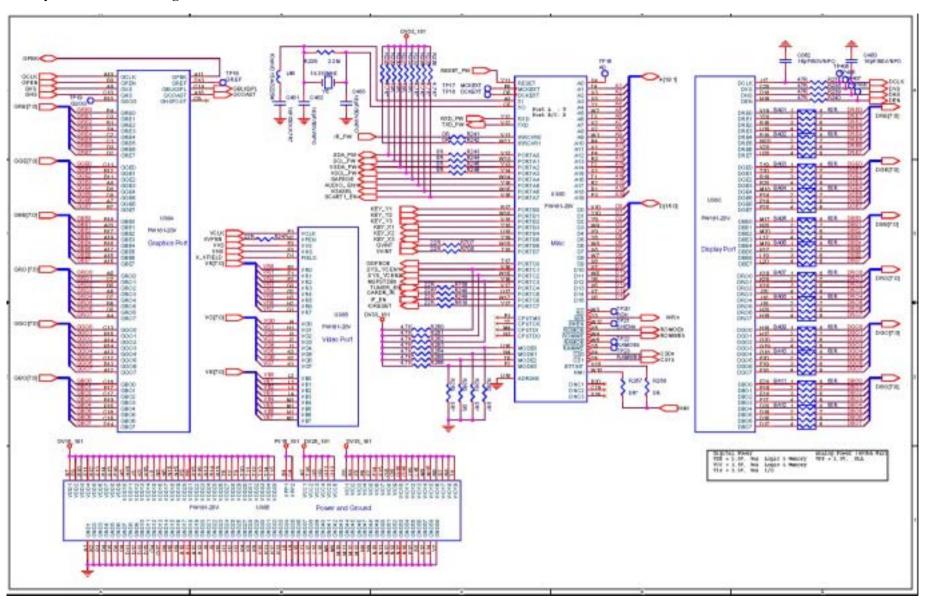
3.14 System Board-10 Deinterlace



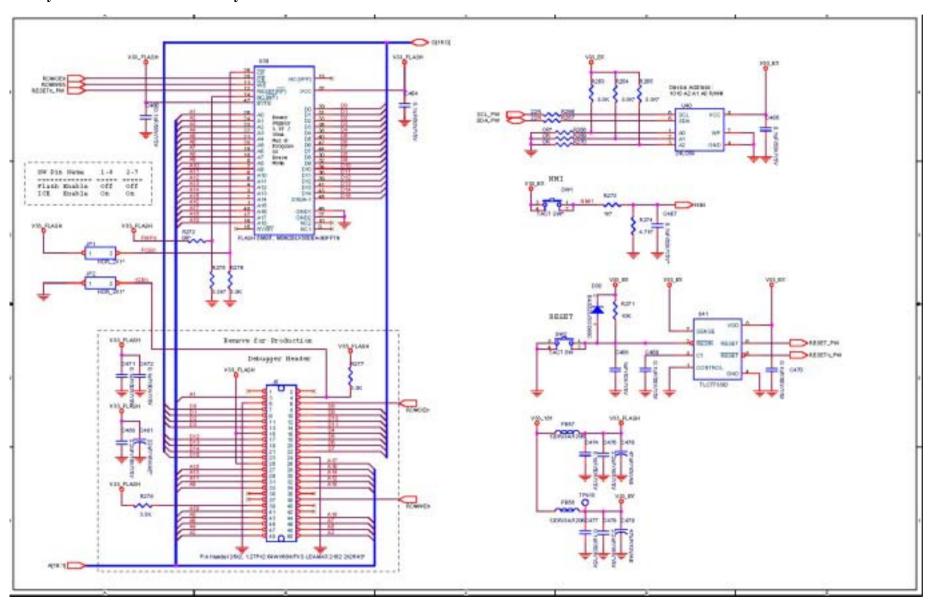
3.15 System Board-11 SDRAM



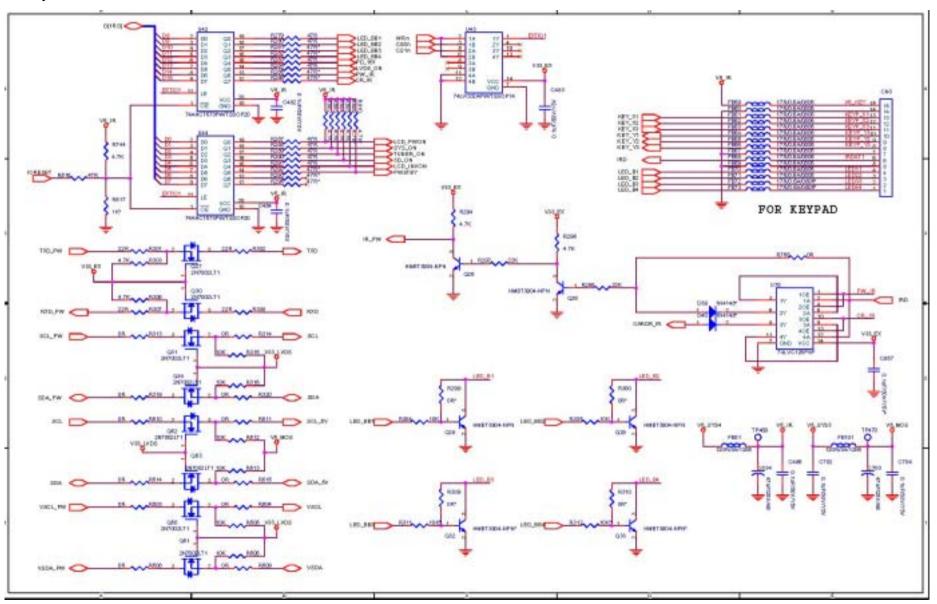
3.16 System Board-12 Image Processor



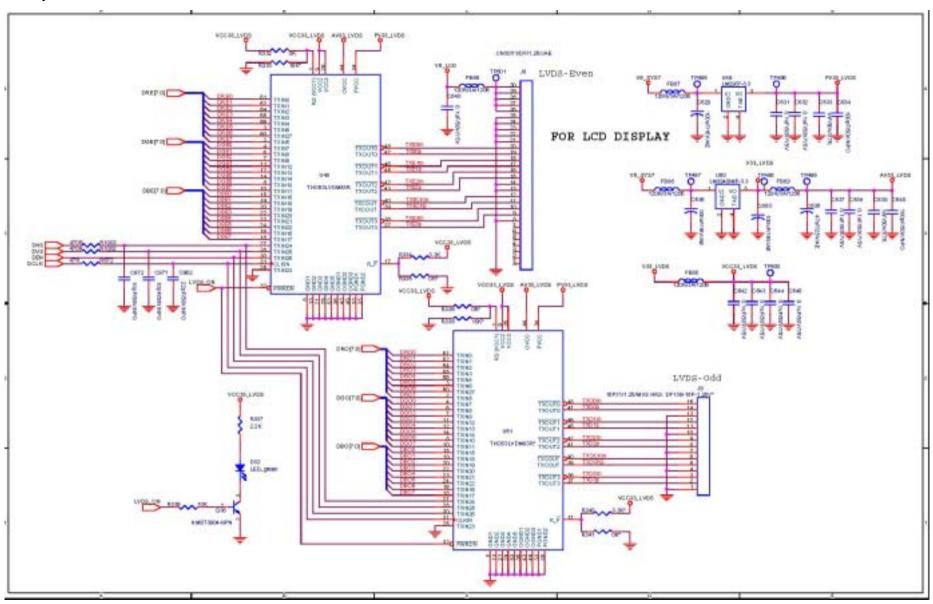
3.17 System Board-13 Flash Memory



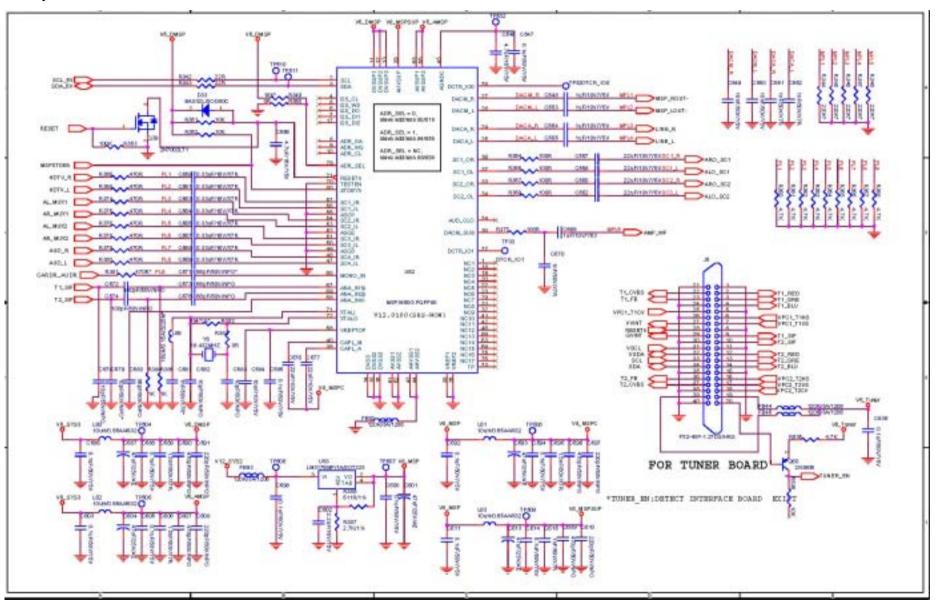
3.18 System Board-14 Miscellaneous



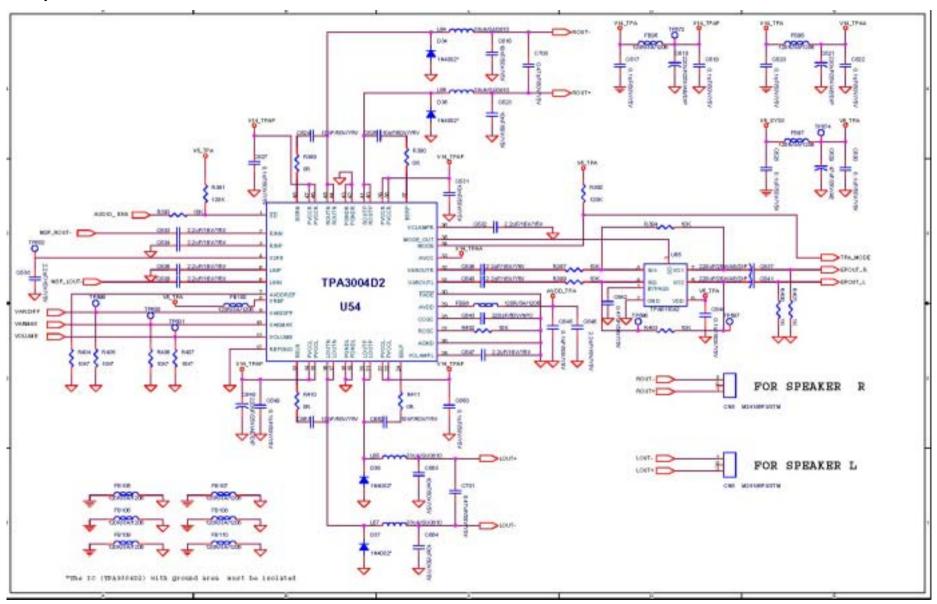
3.19 System Board-15 LVDS



3.20 System Board-16 Audio DSP

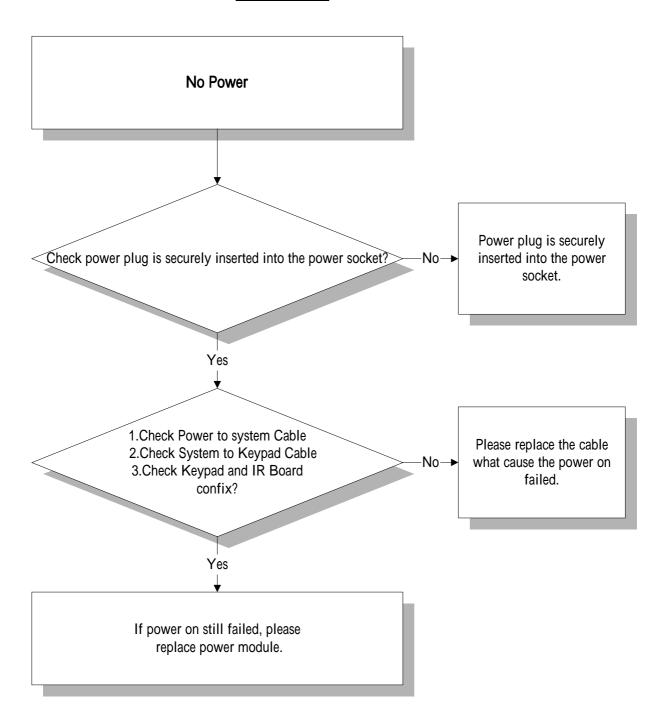


3.21 System Board-17 Class D Audio PA

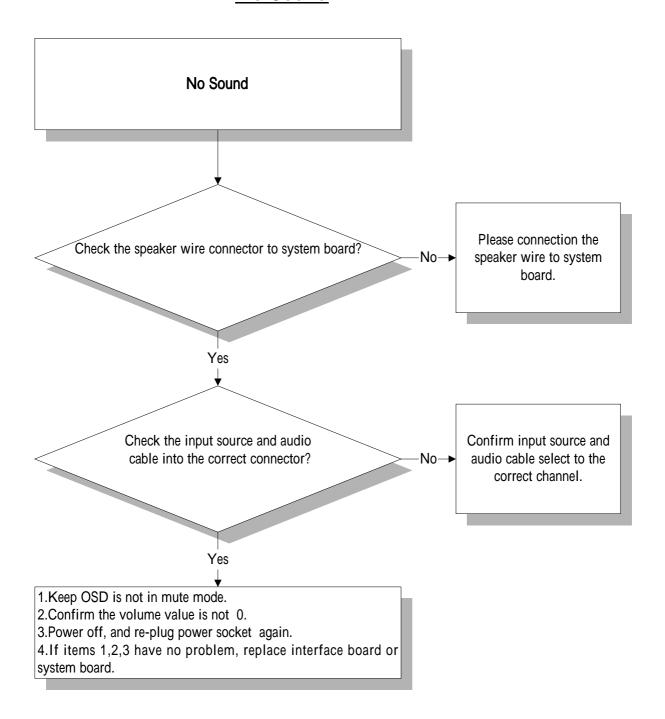


4. Troubleshooting

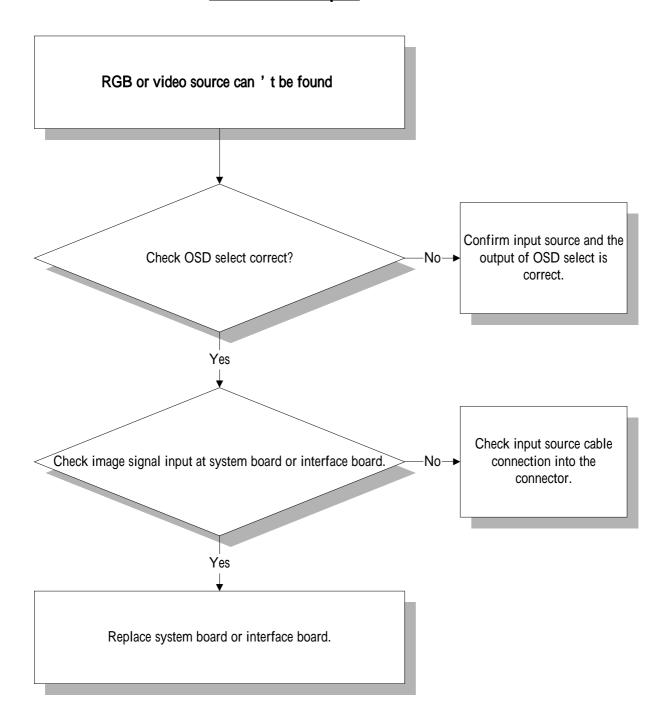
No Power



No Sound



No Source Input

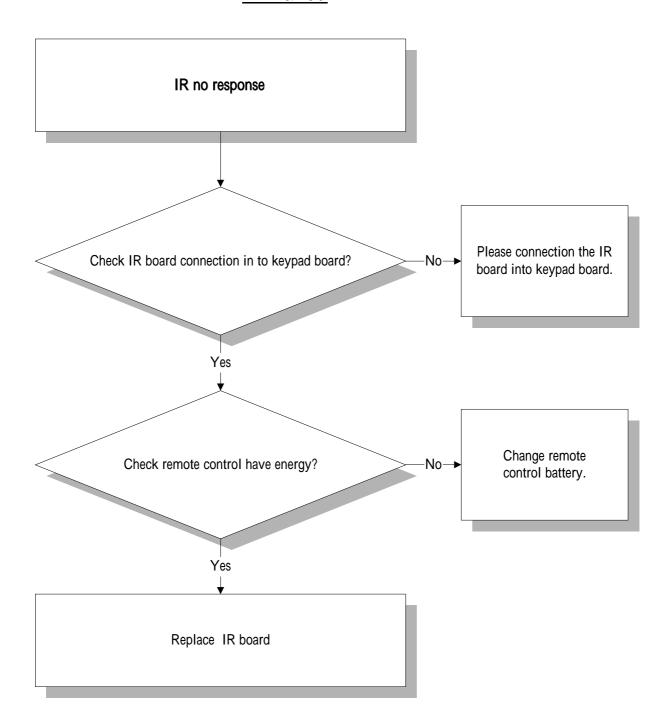


Keypad Failed

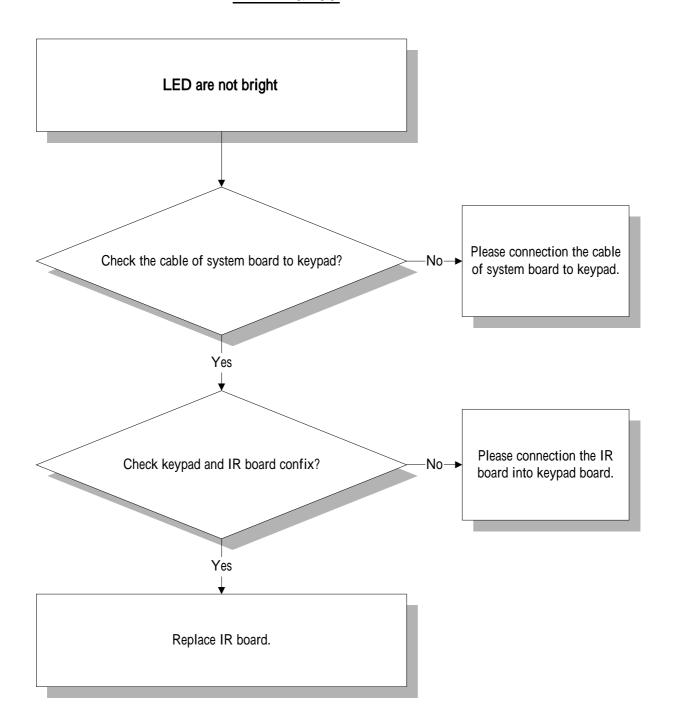
Keypad no response Yes

- 1.Check the cable of keypad to system board.2.Check keypad founction.
- 3..If item 1,2 have no problem, please replace keypad board or system board.

IR Failed



LED Failed



5. Firmware upgrade applications

Installation file: Flashupgrader.exe

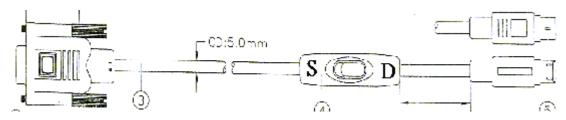
COM port setting: COM1 as default

A specific directory for update:

There are some files should be in this directory. (bootcode.hex, configdata.hex, flasher.hex, gui.hex, romcode.hex, and FlashAll.inf)

In a new version firmware, FlashAll.inf is the same. The files of Hex depend on the different firmware version.

Cable switch: on System (S) side



Power cord: Plug out before update

- Insert RS232 cable in Mouse socket or RS232 socket and make sure the power cord is out of AC inlet.
- b. Execute **Flashupgrader.exe** then click the button of **Choose** on the top of display.
- c. Open **FlashAll.inf** in the specific directory and then click the button of **Flash**. This indicator of this button will swap to **Cancel** instead of **Flash**. A message of **Waiting for target reset** is also showed.
- d. Insert the power cord, and the update will be executed automatically.
- e. After the whole process of update, the indicator of **Close** will appear again. Plug out the power cord as a reset to the TV, and the new firmware is ready.

Remark: Serial connection, 115200 Baud Rate, COM1, and Flash mode are the default in this execution.

6. Standard Operation Procedure

6.0 Module assembly process

Step 1. Stand module loose

Standard operation procedure	Attention	P/N	Description	Illustration/ Remark
1 - Take off INTERFACE COVER, AV COVER				Figure 1 Figure 2
and CONN FIX COVER as Figure 1 o				
2 \ Loosen Screw M6*18 x4 and Take off				
STAND MODULE as Figure 2 o				
3 ~ Disassembly finish as Figure 3 «				
				Figure 3

Step 2. Tuner module and Interface module assembly

Standard operation procedure	Attention	P/N	Description	Illustration/ Remark
1 · Interface Module push into Back Cover	1 · M3*8-R-BLACK Torque Setting	P70403830000	P311 TUNER MODULE ASSY	Figure 1 Figure 2
as Blue Arrow in Figure 1 *	3.5KG-4.0KG •	P70403820000	P311 INTERFACE MODULE ASSY	
2 · Lock M3*8 Screw x3 as Red Arrow in		P231A3230850	M3*8-R-BLACK	
Figure 1 *				
3 - Tuner Module push into Back Cover as				11111
Blue Arrow in Figure 2 o				
4 · Lock M3*8 Screw x 2 as Red Arrow				
Figure 2 =				
5 · Finish Subassembly as Figure 3 ·				
				Figure 3

Step3. Label stick

Standard operation procedure	Attention	P/N	Description		Illustration/ Remark	
1 · Stick LCD TV AV PORT LABEL on Back	l Label Chamfer angle must align	P31000320000	LCD TV AV PORT LABEL	Figure 1	Figure 2	Figure 3
Cover and align chamfer angle as Figure 1 :	Base Cover Chamfer angle	P31000330000	LCD TV HDTV PORT LABEL			
2 · Stick LCD TV HDTV PORT LABEL on		P31000340000	LCD TV TUNER PORT LABEL			
Back Cover and align chamfer angle as Figure				-87-	-	
2 •				33	-60000	
3 · Stick LCD TV TUNER PORT LABEL on						
Back Cover and align chanfer angle as Figure						
3 •						
4 · Finish Label Stick Process as Figure 4 ·				P31000320000	P31000330000	P31000340000
				Figure 4		
					Andrew Control of the	
					A STATE OF THE PARTY OF THE PAR	THE REAL PROPERTY.

6.1 Module repair process

6.1.1 Tuner & Interface module

Standard operation procedure	Attention	P/N	Description	Quantity	Illustration/ Remark
1 × Replace INTERFACE COVER		P70403830000	P311 TUNER MODULE ASSY	1	
without any Tooling as Figure1 。		P70403820000	P311 INTERFACE MODULE ASSY	1	Figure 1
2 · Replace AV and CONN FIX		P60002040000	INTERFACE COVER	1	A Control of Control o
COVER before loosening Knob		P76000800000	AV COVER MODULE ASSY	1	
screw as Figure1 •		P76000810000	CONN FIX COVER MODULE ASSY	1	
3 \ Replace INTERFACE MODULE and lock M3*8 Screw x 3 as Red		P231A3230850	M3*8-R-BLACK	5	
Arrow in Figure 2 o					
4 · Replace TUNER MODULE and					
lock M3*8 Screw x 2 as Red Arrow					
Figure 3 ·					Figure 2
					Figure 3
					A STATE OF THE STA
					THE REAL PROPERTY AND ADDRESS OF THE PARTY AND

6.1.2 Stand module

Standard operation procedure	Attention	P/N	Description	Quantity	Illustration/ Remark		
1 - FOOT BASE METAL, FOOT		P21001300000	FOOT BASE METAL	1	Figure 1 Figure 2		
BASE BOTTOM and PLASTIC		P60001981000	FOOT BASE BOTTOM	1			
FOOT tighten with M3*10 X 6 as		P60001980000	FOOT BASE UP	1	2.72 PM		
Figure 1 o		P21001320000	AL VERTICAL SUPPORT	1			
2 \ Turn over FOOT BASE		P30T00390000	0.5_SPONGE DOUBLE TAPE_V	2	WIND W		
BOTTOM as Figure2 o 3 \ Assemble AL VERTICAL			0.5_SPONGE DOUBLE TAPE_H				
SUPPORT with M6*10 as			PLASTIC FOOT (GL-6)	6			
Figure3 *			RUBBER PAD 1.5				
4 - Stick TAPE_V and TAPE_H on			_	4			
FOOT BASE BOTTOM as Figure3			SCREW M3*10-WH-BLACK	6	Figure 3 Figure 4		
Blue Line Position o		P231H12B1000	SCREW M6*10-PH-SW-NI	5	- I gav		
5 - Press down FOOT BASE UP as							
Figure 4 +							
6 - Plug AL VERTICAL SUPPORT							
hole with RUBBER PAD_1.5 as							
Figure 5 Blue Arrow +							
7 - Loosen Screw M6*18 z4 and							
replace STAND MODULE as							
Figure 5 +							
					Figure 5		

6.1.3 Back Cover & Speaker module

Standard operation procedure	Attention	P/N	Description	Quantity	Illustration/ Remark
1 · Take off INTERFACE		P60001890000	BACK COVER	1	Figure 1 Figure 3
COVER, AV COVER and CONN FIX		P231A3240800	SCREW M4*8-PH-BLACK	6	
COVER as Figure 1 o			SCREW M4*8-FH-BLACK	4	E E
2 · Take off STAND MODULE as			SCREW M3*8-FH-BLACK	2	
Figure 2 o					.55555.5
3 · Take off INTERFACE and					
TURNER MODULE as Figure 3 o					
4 Take off SPEAKER MODULE					
and replace it if necessary as Figure					1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
4 •					
5、Loosen Screw M4*8-PH x6,					Figure 2 Figure 4
M4*8-FH x4 and M3*8-FH x2 and					
replace BACK COVER as Figure					- Control of the Cont
5 •					
					Figure 5
					1180102
		1			

6.1.4 PCBA module

Standard operation procedure	Attention	P/N	Description	Quantity	Illustration/ Remark
1 . Take of BACK COVER as		P10W51500002	WIRES(W2701-KP01-650)	1	Figure 1 Figure 2
Figure 1 o		P10W53000001	WIRES(W2701-LC01-200)	1	
2 × Loosen Screw M4*10 x5 and		P60008000000	WIRE CLIP(TUT-10)	1	
take off BACK COVER SUPPORT		P10W62600001	WIRES(W2701-PW01-300)	1	
BRACKET as Figure 2 o		P061P3112010	PCBA PPKA0311 SYSTEM BOARD		
3 × Loosen Screw M3*6-WH 26		IFUDIE3112UIU	6 Layers VERO.1 FOR 30" LCD TV	1	
,T3*8 x2 and DVI&VGA bolt x4 as		P061P3112011	PCBA PPKA0311 SYSTEM BOARD		
Figure 3 o			6 Layers VER0.1 FOR 27" LCD TV	1	
4 · Sliding		P21001350000	BACK COVER SUPPORT BRACKET	1	
SYSTEM_PCB_SHIELDING to left		P21001370000	SYSTEM_PCB_SHIELDING	1	
as blue arrow direction and take off		P231F1241000	M4*10-R-W,SW-NI	5	The state of the s
it as Figure 3 *		P237A1230600	SCREW M3*6-WH-NI	6	Plant 2
5 · Replace four wire if necessary			T3*8-R-BLACK	2	Figure 3
as Figure 4 o		P231A1230600	M3*6 -R-NI	7	· · · · · · · · · · · · · · · · · · ·
6 - Loosen Screw M3*6 x7 and					
replace PCBA SYS BOARD as					# 12112212121212121212121212121212121212
Figure 4 o					The contract of the contract o
					Figure 4
					2.16/mg. 4
					sys to keypad
					sys to power
					sys to power
					THE RESIDENCE OF THE PARTY OF T
					sys to speaker Toma
					LVBS .

6.1.5 Power module

Standard operation procedure	Attention	P/N	Description	Quantity	Illustration/ Remark		
1 ~ Take off BACK COVER first *		P21001360000	PWR SHIELDING UP	1	Figure 1		
2 \ Loosen Screw M3*6 x6 and		P16000100000	PWR SUPPLY	1			
take off PWR SHIELDING UP as		P234A3230800	SCREW M3*8-FH-BLACK	2			
Figure 1 o		P231A1230600	M3*6 -R-NI	6		ALL AND SERVICE	
3 × Loosen Screw M3*6-WH		P237A1230600	M3*6-WH-NI	4		A CONTRACTOR OF THE PARTY OF TH	
x4,M3*8 x2 and replace as Figure		P10W62200001	WIRES(W2701-IV01-200)	1			
2 •							
4 · Replace PWR to INVERTER							
wire if necessary as Figure 2 •							
					Figure 2		
						power to inverter	
						Street Property Control of the Contr	
						L. L	

6.1.6 LCD module

Standard operation procedure	Attention	P/N	Description	Quantity	Illustration	/ Remark
1 · Loosen Screw M4*10 x12 and		P49000620000	LCD PANEL 27	1	Figure 1	Figure 2
replace or take off FRONT COVER		P49000610000	LCD PANEL 30	1	TTAI	
ASSY as Figure 1 and Figure 2 o		P21001380000	PCB SUPPORT METAL_27	1		
2 · Reverse LCD PANEL MODULE		P21001390000	PCB SUPPORT METAL_30	1		- Marie
as Figure 3 ·		P70403850000	P311 27_FRONT COVER ASSY	1	2	
3 · Loosen Screw M4*12 x4 and		P70403860000	P311 30_FRONT COVER ASSY	1		The second second
take off LCD PANEL as Figure 3 and Figure 4 o			M4*10-R-W,SW-NI	12		The second second
4 · LCD PANEL Screw is different		P231A3241200	SCREW M4*12-PH-BLACK	4		THE REST
as Figure 5 and Figure 6 o					The second second	
ar garra						T
					Figure 3	Figure 4
						THE REAL PROPERTY AND ADDRESS OF THE PERSON NAMED IN COLUMN TWO IN COLUM
						10 2
					2	1,00
					Figure 5	Figure 6
		\vdash				THE RESERVE OF
					27 Scree Position	
						30" Screw Position
					* 1	
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